



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3255
Job Sheet 168082



Part No: D3255
Part Name: Gasket


Part Weight: 0 lbs
Job Created: 11/9/17
Due Date: 11/16/17
Type: Stock

Note: DWG REV B IPP A 04.04.06 New issue KJ/RF

Ship Via:

Job Qty: 10 sf

NOV 14 2017

DAS
13
9-89

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/16/17	11/16/17	0.00	0.00	Start Up Stores/Pkg2		
100	Purchasing - SF	10 sf	11/16/17	11/16/17	0.00	0.00	Purchasing		
110	Packaging	10 pcs	11/16/17	11/16/17	0.00	0.00	Packaging2		
120	QC	10 pcs	11/16/17	11/16/17	0.00	0.00	QC6		
130	Packaging	10 pcs	11/16/17	11/16/17	0.00	0.00	Packaging3		
140	QC21-SA SF	10 sf	11/16/17	11/16/17	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 38394 Possible Supplier: Mc Master Carr P/N: 8612K61 Material: Silicone coated fiberglass
Descriptions: cloth per AMS 3320F SIL/36" x 36" x 1/16" Certificat of conformaty required
110 - Ensure Material Release Note is attached

Job Allocations

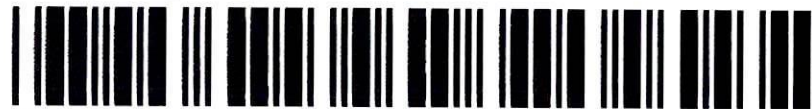
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	SIL/F36X36X1/16	10	0	0	0

Part Specifications

Specifications could not be found.

Plex 11/10/17 12:40 PM dart.lacelle.linda

DART
AEROSPACE
S010724



Gasket

PART NO: D3255

Revision:

Operation: Purchasing – SF

Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

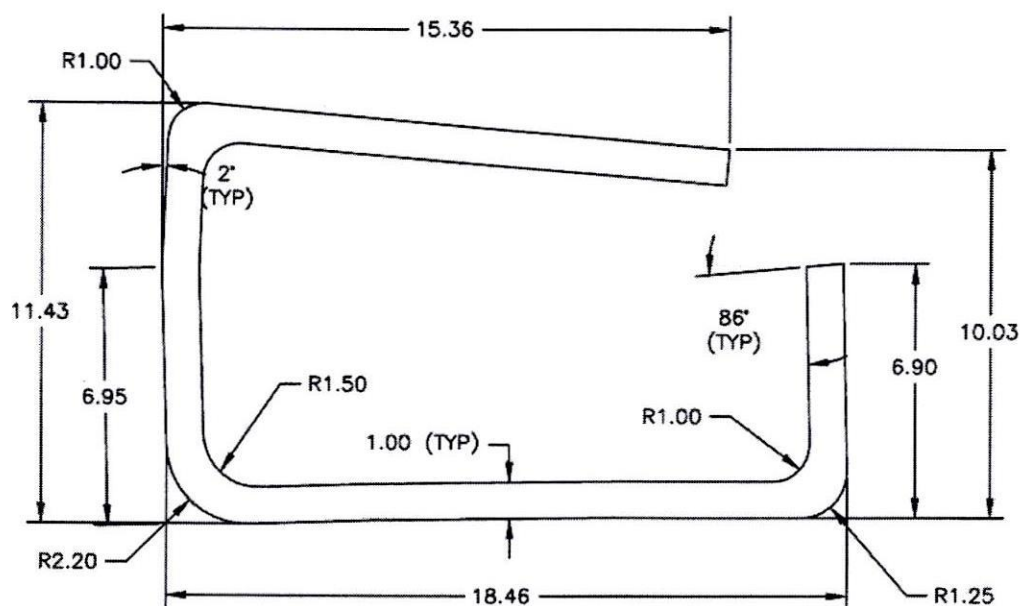
Mfg Date: 11/16/17

Job No: 168082



DESIGN JT	DRAWN BY JT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED UP	APPROVED JT	DRAWING NO. D3255	REV. B SHEET 4 OF 4
DATE 04.12.06		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:5

RELEASED
05 01.18 JT



D3255-5 GASKET

NOV 13 2017

D3255-5 NOTES:

- 1) MATERIAL: SILICONE COATED FIBERGLASS CLOTH PER AMS 3320F
P/N SIL/F 36x36x1/16
POSSIBLE SUPPLIER: AVIALL
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 163282

DAS
30
9-89

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
								Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																	
OTHER :																									



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO038346

Order Placed By
Chantal Lavoie

McMaster-Carr Number
3487285-02

Page 1 of 1

11/15/2017

Line	Product	Ordered	Shipped
6	8612K61 Fabric-Reinforced Silicone Rubber Sheet, High-Temperature, 24" x 36", 1/16" Thick	6 Each	6

SP-11-16.

DATE
38
9-88



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038346

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO038346

PO Date: 11/13/17

Due Date: 11/17/17

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
NOV 15 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	20NR-24	-	Latch Return Spring MCMaster p/n: 9654K519		Firmed	11/17/17	12 Ea	0 Ea	12 Ea	\$0.7275/Ea	\$8.73
Line Item Note 1 pack of 12											
2	20NR-39	-	Keeper Spring MCMaster p/n: 9654K193		Firmed	11/17/17	3 Ea	0 Ea	3 Ea	\$1.12/Ea	\$3.36
Line Item Note 1 pack of 3											
3	20NR-67	-	Load Stop Return Spring MCMaster p/n: 9654K916		Firmed	11/17/17	6 Ea	0 Ea	6 Ea	\$1.71333/Ea	\$10.28
Line Item Note 1 pack of 6											
4	61515K242	-	Handle receive ea		Firmed	11/17/17	6 Ea	0 Ea	6 Ea	\$9.32/Ea	\$55.92
5	92383A713	-	Spring Pin receive ea		Firmed	11/17/17	50 Ea	0 Ea	50 Ea	\$0.148/Ea	\$7.40
6	SIL/F36X36X1/16	-	Gasket McMaster P/N: 8612K61 receive sf		Firmed	11/17/17	30 sf	0 sf	30 sf	\$11.92/sf	\$357.60
Line Item Note 6 ROLL OF 24" X 36"											

Grand Total: \$443.29

Order Notes